

ALLOY RODS CORPORATION -- 308 AC-DC 0.125 -- 3439-00-528-9063

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Product Identification
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Product ID:308 AC-DC 0.125

MSDS Date:07/24/1986

FSC:3439

NIIN:00-528-9063

MSDS Number: BFCZF

=== Responsible Party ===

Company Name:ALLOY RODS CORPORATION

Address:WILSON AVENUE

Box:517

City:HANOVER

State:PA

ZIP:17331

Info Phone Num:717-637-8911

Emergency Phone Num:717-637-8911

CAGE:84021

=== Contracto

r Identification ===

Company Name:ESAB GROUP INC

Address:801 WILSON AVENUE

Box:517

City:HANOVER

State:PA

ZIP:17331

Country:US

Phone:717-637-8911 OR 800-933-7070

CAGE:84021

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Composition/Information on Ingredients
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Ingred Name:IRON

CAS:7439-89-6

RTECS #:NO4565500

Other REC Limits:5MG/M*3

OSHA PEL:10MG/M*3

ACGIH TLV:5MG/M*3

Ingred Name:NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

Other REC Limits:1MG/M*3

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Ingred Name:CALC

IUM FLUORIDE
CAS:7789-75-5
RTECS #:EW1760000
Other REC Limits:2.5MG/M*3
OSHA PEL:2.5 MG/M3 (F)
ACGIH TLV:2.5 MG/M3 (F); 8990

Ingred Name:SODIUM SILICATE
CAS:6834-92-0
RTECS #:VV9275000
Other REC Limits:10MG/M*3(NUISANCE D)
OSHA PEL:10MG/M*3(RESP DUST)
ACGIH TLV:0.1MG/M*3(RESP DUST)

Ingred Name:BENTONITE (AS NUISANCE DUST OR PARTICULATES NOT OTHERWISE REGULATED)
CAS:1302-78-9
RTECS #:CT9450000
OSHA PEL:15 MG/M3 TOTAL DUST
ACGIH TLV:10 MG/M3 TDUST;8990

Ingred Name:CHROMIUM (SARA III)
CAS:7
440-47-3
RTECS #:GB4200000
Other REC Limits:0.5MG/M*3
OSHA PEL:1 MG/M3
ACGIH TLV:0.5 MG/M3; 9192
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:MANGANESE (SARA III)
CAS:7439-96-5
RTECS #:OO9275000
Other REC Limits:5MG/M*3 (C)
OSHA PEL:(C) 5 MG/M3 DUST
ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:CALCIUM CARBONATE (MARBLE) (LIMESTONE)
CAS:1317-65-3
RTECS #:EV9580000
Other REC Limits:10MG/M*3
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name:SILICA, CRYSTALLINE - QUARTZ
CAS:14808-60

-7
RTECS #:VV7330000
Other REC Limits:0.1MG/M*3(RESP DUST)
OSHA PEL:SEE TABLE Z3
ACGIH TLV:0.1 MG/M3 RDUST;9293

Ingred Name:POTASSIUM SILICATE
CAS:1312-76-1
OSHA PEL:10MG/M*3(RESP DUST)
ACGIH TLV:0.1MG/M*3(RESP DUST)

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Hazards Identification
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Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:YES
Health Hazards Acute and Chronic:ACUTE:METALLIC TASTE,NAUSEA,TIGHTNESS
OF CHEST,FEVER,DIZZINES
S,DRYNESS,IRRITATION OF EYES,NOSE & THROAT.
CHRONIC:EXCESSIVE LEVELS MAY CAUSE BRONCHIAL ASTHMA,LUNG
FIBROSIS,SIDEROSIS. ARC RAYS CAN INJUR E EYES & BURN SKIN. ELECTRIC
SHOCK CAN KILL.
Explanation of Carcinogenicity:CHROMIUM VI IS A HUMAN CARCINOGEN.
CHROMIUM III IS A SUSPECTED HUMAN CARCINOGEN. NI IS A SUSPECTED
HUMAN CARCINOGEN.
Effects of Overexposure:SEE HEALTH HAZARDS.
Medical Cond Aggravated by Exposure:AGGRAVATION OF EXISTING RESPIRATORY
OR ALLERGIC CONDITIONS. HIG
HER LEVEL OF LUNG RELATED PROBLEMS AMONG
SMOKERS.

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First Aid Measures
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First Aid:REMOVE FROM EXPOSURE & OBTAIN PROMPT MEDICAL ATTENTION. IF
UNCONSCIOUS,GIVE OXYGEN. IF NOT BREATHING,GIVE CPR. EMPLOY FIRST
AID TECHNIQUES RECOMMENDED BY AMERICAN RED CROSS.

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Fire Fighting Measures
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Flash Point:NONE
Extinguishing Media:USE MEDIA APPROPRIATE FOR SURROUNDING FIRE.
Unusual Fire/Explosion Hazard:W

ELDING ARCS & SPARKS CAN IGNITE
COMBUSTIBLE PRODUCTS.

===== Accidental Release Measures =====

Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUE &
PLACE IN APPROPRIATE DISPOSAL CONTAINER.

===== Handling and Storage =====

Other Precautions:TRAIN WELDER TO KEEP HIS HEAD OUT OF THE FUMES.
MONITOR AIR TO ENSURE ACCEPTABLE EXPOSURES. AVOID ELECTRICAL SHOCK
BY MAINTAINING DRY WORK AREA.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR IN
CONFINED SPACES OR WHERE VENTILATION DOES NOT KEEP EXPOSURE BELOW
TLV.

Ventilation:LOCAL EXHAUST TO MAINTAIN BELOW TLV.

Protective Gloves:WELDER'S GLOVES.

Eye Protection:HELMET OR FACE SHIELD WITH FILTER LENS.

Other Protective Equipment:SUBSTANTIAL DARK CLOTH,ARM
PROTECTOR,APRON,HAT,SHOULDER PROTECTION.

Work Hygienic Practices:WASH HANDS THOROUGHLY BEFORE
EA

TING,SMOKING,USING SANITARY FACILITIES.

Supplemental Safety and Health

THE FUME LIMIT FOR CHROMIUM VI (0.05 MG/M*3) WILL BE REACHED BEFORE THE
GENERAL LIMIT OF 5MG/M*3 FOR FUMES IS REACHED.MONITOR FUMES FOR
CHROMIUM VI LEVEL.

===== Physical/Chemical Properties =====

HCC:N1

Appearance and Odor:WELDING ROD 0.125 INCHES DIAMETER BY 14 INCHES
LONG.

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YE

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Hazardous Decomposition Products:FUMES OF METALS & METAL
OXIDES,CO,CO*2,NO*2,O*3,FLUORIDES.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF FUMES,FLUX OR WELD GRINDING RESIDUE
IAW FEDERAL,STATE & LOCAL REGULATIONS.

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