

3M COMPANY-ADHESIVES,COATINGS & SEALERS DIV -- SCOTCHWELD 2216A ADHESIVE
(TRANSLUCENT) -- 8040-01-016-0554

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Product Identification
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Product ID:SCOTCHWELD 2216A ADHESIVE (TRANSLUCENT)

MSDS Date:01/01/1987

FSC:8040

NIIN:01-016-0554

Kit Part:Y

MSDS Number: BGDPK

=== Responsible Party ===

Company Name:3M COMPANY-ADHESIVES,COATINGS & SEALERS DIV

Emergency Phone Num:612-733-1110 (OP55)

CAGE:0

4963

=== Contractor Identification ===

Company Name:3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

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Composition/Information on Ingredients
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Ingred Name:ALIPHATIC AMINE

Fraction by Wt: 61.0%

ACGIH TLV:N/D

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Hazards Identification
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Effects of Overexposure:EYE:EXTR IRRT MAY CAUSE PERM EYE DAMAGE.

SKN:IRRIT & SENS. INHL:IRRIT.INGES:IRRIT GI TRACT.

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First Aid Measures
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First Aid:EYE: FLUSH COPIOUSLY WATER 10 MIN. SKIN:THOROUGH WASH SOAP &
WATER. INH: REMOVE TO FRESH AIR. INGES: DRINK TWO GLASSES MILK OR
WATER. CALL PHYSICIAN. INDUCE VOMITING.

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Fire Fighting Measures
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Flash Point:>200F CC

Extinguishing Media:CO2,FOAM,DRY CHEMICAL, WATER

Fire Fighting Procedures:WEAR SELF-CNTND BRTHG APP

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Unusual Fire/Explosion Hazard:NONE

===== Accidental Release Measures =====

Spill Release Procedures:VENTILATE AREA, COLLECT SPILLED MATERIAL.
CLEANUP RESIDUE, PLACE IN APPROVED METAL CONTAINER.

===== Handling and Storage =====

Handling and Storage Precautions:AVOID CONTACT WITH EYE & SKIN. AVOID
INHL OR EYE CONTACT WITH DUST FROM GRINDING OPERATIONS. WASH
CONTAMINATED CLOTHING BEFORE REUSE.

Other Precautions:VENT CURIN
G OVENS TO OUTDOORS. KEEP CONTAINERS
CLOSED.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:NONE

Ventilation:MECH(GEN)OR LOCAL EXHAUST THAT PROVIDES ADEQUATE
VENTILATION

Protective Gloves:IMPERVIOUS

Eye Protection:SAFETY GLASSES

Other Protective Equipment:SCBA IN FIRE. USE DUST MASK WHEN GRINDING
CURED RESIN.

Supplemental Safety and Health

PART A OF TWO PART KIT. BASIS: MSDS DTD 1 NOV 85 (OSHA HAZCOMSTD), 3M
DOCUMENT 1031731. 3M GENER

IC P/N IS 62-3608-XXXX-X. KIT ALSO KNOWN

AS 2216B/A OR 3M EC-2216B/A (TRANSLUCENT).KEY1:N1.

===== Physical/Chemical Properties =====

HCC:N1

Spec Gravity:0.97

Viscosity:7000 CP

Solubility in Water:INSOLUBLE

Appearance and Odor:AMBER PASTE

Percent Volatiles by Volume:0

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

Hazardous Decomposition Products:CO, CO2, N, SMOKE PARTICLES ON
EXPOSURE EXCESS H

EAT OR FLAME

===== Disposal Considerations =====

Waste Disposal Methods:OBSERVE ALL APPLICABLE REGS BEFORE DISPOSAL.
CURED RESIN (A&C):DISPOSE IN SAN LANDFILL. SPILL: DISPOSE OF
CLEANUP MATERIAL BY INCINERATION.

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