

HAYNES INTERNATIONAL INC., WELDING COMSUMABLES -- WASPALOY ALLOY (58% NI, 13.5% CO, 19% CR, 4 -- 3439-01-137-7954

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===== Product Identification =====

Product ID:WASPALLOY ALLOY (58% NI, 13.5% CO, 19% CR, 4

MSDS Date:05/01/1989

FSC:3439

NIIN:01-137-7954

MSDS Number: BJYBY

=== Responsible Party ===

Company Name:HAYNES INTERNATIONAL INC., WELDING COMSUMABLES

Address:1020 WEST PARK AVE

Box:9013

City:KO

KOMO

State:IN

ZIP:46904-9013

Country:US

Info Phone Num:317-456-6625

Emergency Phone Num:317-456-6894

CAGE:80357

=== Contractor Identification ===

Company Name:HAYNES INTERNATIONAL INC SUB OF CABOT CORP

Address:1020 W PARK AVE

Box:9013

City:KOKOMO

State:IN

ZIP:46904-9013

Country:US

Phone:318-263-2002;765-456-6614

CAGE:80357

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===== Composition/Information on Ingredients =====

Ingred Name:NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

Fraction by Wt: 57%

Other REC Limits:NONE

SPECIFIED
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3; 9192

Ingred Name:CHROMIUM (SARA III)
CAS:7440-47-3
RTECS #:GB4200000
Fraction by Wt: 19.5%
Other REC Limits:NONE SPECIFIED
OSHA PEL:1 MG/M3
ACGIH TLV:0.5 MG/M3; 9192
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:MOLYBDENUM
CAS:7439-98-7
RTECS #:QA4680000
Fraction by Wt: 4.2%
Other REC Limits:NONE SPECIFIED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3; 9293

Ingred Name:TITANIUM, METAL
CAS:7440-32-6
RTECS #:XR1700000
Fraction by Wt: 3.1%
Other REC L
imits:NONE SPECIFIED

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO
Health Hazards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES,
GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA,
FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN
SENSITIVITY MAY ALSO BE NOTED. A CUTE EXPOSURE FROM SOME TOXIC
GASES MAYCAUSE
PULMONARY EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE
CAN BE FATAL.
Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE CONSIDERED
POSSIBLE CARCINOGENS.
Effects of Overexposure:EXPOSURE TO WELDING FUMES MAY RESULT IN
DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR
IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE
NOTED. WATERY EYES, HEADACHE, BREA THING DIFFICULTY, FREQUENT
COUGHING AND/OR CHEST PAINS MAY OCCURE FROM ACUTE EXPOSURE. TOXIC

GASES CAN BE FATAL.

Medical Cond Aggravated by Exposure:SOME WORKERS MAY BE AFFECTED BY A PRE-EXISTING CONDITION OR OTHER OCCUPATIONAL ILLNESS BECAUSE OF THE WIDE VARIATION IN INDIVIDUAL SUSCEPTIBILITIES.

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===== First Aid Measures =====

First Aid:IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL FROM EXPOSURE AREA AND ADMINISTRATION OF FIRST AID. REMOVE FROM EXPOSURE AREA AND CALL FOR MEDICAL AID. ADMINISTER OXYGEN IF BREATH

ING IS DIFFICULT. IF NOT BREATHING, BEGIN ARTIFICIAL RESPIRATION. IF NO DETECTABLE PULSE, BEGIN EXTERNAL HEART MASSAGE. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

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===== Fire Fighting Measures =====

Extinguishing Media:N/R. USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY CHEMICAL FOR THE SURROUNDING FIRE.

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===== Accidental Release Measures =====

Spill Release Procedures:CLEAN UP ANY WELDING DUST OR WASTE RESIDUES

AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID INHALATION AND SKIN EXPOSURE.

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===== Handling and Storage =====

Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

Other Precautions:PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN

ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

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===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE WELD FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE BELOW RECOMMENDED LIMIT

TS. USE ONLY NIOSH APPROVED RESPIRATORS.

Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO
KEEP THE DUST, FUMES & GASES FROM THE WORKERS BREATHING ZONE

Protective Gloves:WELDERS LEATHER GLOVES

Eye Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment:FLAME RETARDANT CLOTHING WHEN CUTTING,
GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT
CUTTING OR WELDING.

Work Hygienic Practices:WASH THOROUGHLY BEFORE EATING OR SMOKING.

LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY.
THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING
WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR
ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THE PRESENCE OF
CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

===== Physical/Chemical Properties =====

HCC:N1

Spec Gravity

:7-9

Solubility in Water:INSOLUBLE

Appearance and Odor:STRAIGHT LENGTHS OR COILED WIRES.

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

NONE

Stability Condition to Avoid:NONE

Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY
INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX
METALLICS, AND OZONE.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE I

/A/W FEDERAL, STATE & LOCAL REGULATIONS

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