

GENERAL OFFICES/ 3M -- SCOTCH WELD(R)EPOXY ADHES 1751-A (ALUMINUM) --
8040-00-123-6954

===== Product Identification =====

Product ID:SCOTCH WELD(R)EPOXY ADHES 1751-A (ALUMINUM)

MSDS Date:11/01/1985

FSC:8040

NIIN:00-123-6954

Kit Part:Y

MSDS Number: BJYDL

=== Responsible Party ===

Company Name:GENERAL OFFICES/ 3M

Address:3M CENTER

City:ST. PAUL

State:MN

ZIP:55144-1000

Country:US

Info Phone Num:612-

733-1110

Emergency Phone Num:612-733-1110

CAGE:EO604

=== Contractor Identification ===

Company Name:3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

Company Name:GENERAL OFFICES/3M CENTER

City:ST. PAUL

State:MN

ZIP:55144

Phone:(612) 733-1110

CAGE:EO604

===== Composition/Information on Ingredients =====

Ingred Name:POLYAMIDE RESIN

Fraction by Wt: 87.0%

Other REC Limits:NONE SPECIFIED

Ingred Name:TREATED CLAY AND SILICA

Fraction by Wt: 13.0%

Other REC Limits:NONE SPECIFIED

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===== Hazards Identification =====

Routes of Entry: Inhalation:NO Skin:YES Ingestion:NO

Effects of Overexposure:EYE CONTACT:DIRECT CONTACT COULD PRODUCE SEVERE EYE IRRITATION. SKIN CONTACT:CONTACT WITH SKIN MAY PRODUCE MODERATE IRRITATION. MAY CAUSE SENSITIZATION IN CERTAIN SUSCEPTIBLE INDIVIDUALS. INHALATION:N O SOLVENT VAPO RS. INGESTION:LOW TOXICITY VIA INGESTION.

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===== First Aid Measures =====

First Aid:EYE CONTACT:FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 10 MINUTES AND CALL A PHYSICIAN. SKIN CONTACT:WASH WITH SOAP AND WATER.

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===== Fire Fighting Measures =====

Extinguishing Media:CO2, FOAM, DRY CHEMICALS

Fire Fighting Procedures:FIRE FIGHTERS SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS WHEN FIGHTING FIRE S INVOLVING THIS MATERIAL.

Unusual Fire/Explosion Hazard:N/K *VISCOSITY=100,000-600,000 CPS

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===== Accidental Release Measures =====

Spill Release Procedures:VENTILATE CONFINED AREA. COLLECT SPILLED MATERIAL AND PLACE IN A SUITABLE METAL CONTAINER.

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===== Handling and Storage =====

Handling and Storage Precautions:AVOID EYE/SKIN CONTACT.AVOID INHALATION OR EYE CONTACT W/DUST FROM GRINDING OPERATIONS ON CURED MAT'L.

CURING OVENS SHOULD BE VENTED TO THE OUTDOORS.

===== Exposure Controls/Personal Protection =====

Protective Gloves:GLOVES
Eye Protection:SAFETY GLASSES
Supplemental Safety and Health

===== Physical/Chemical Properties =====

Spec Gravity:.95
Solubility in Water:NIL
Appearance and Odor:AMBER PASTE-AMINE ODOR *100,00-600,000 CPS
Percent Volatiles by Volume:0

===== Stability and Reactivity Data =====

Stability Indicator/
Materials to Avoid:YES
Hazardous Decomposition Products:THERMAL DECOMPOSITION OR BURNING MAY
PRODUCE CO, CO2 AND NITROGEN DECOMPOSITION PRODUCTS INCLUDING HCN.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF THE CURED TWO-PART MIXTURE IN A
SANITARY LANDFILL. INCINERATE UNCURED WASTE IN A PERMITTED
HAZARDOUS WASTE FACILITY CAPABLE OF MEETING APPLICABLE REGULATORY
REQUIREMENT FOR DESTRUCTION AND REMOVAL.

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