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Product ID:RG 60 MSDS Date:11/01/1985 FSC:3439 NIIN:00-246-0565 MSDS Number: BJYGH === Responsible Party === Company Name: HARRIS J W CO INC Address:10930 DEERFIELD RD. City:CINCINNATI State:OH ZIP:45242-4110 Country:US Info Phone Num:513-891-2000 Emergency Phone Num:800-424-9300 CAGE: JO820 === Contractor Identificati on === Company Name: J. W. HARRIS CO INC & HARRIS WELCO, DIVISION/J.W. HARRIS CO Address:1051 YORK RD Box:City:KINGS MOUNTAIN State:NC ZIP:28086 Country:US Phone:704-739-6421 CAGE:34920 Company Name: J. W. HARRIS CO., INC Address:10930 DEERFIELD RD Box:City:CINCINNATI State:OH ZIP:45242-4110 Country:US Phone:513-891-2000 CAGE: JO820 Company Name: J. W. HARRIS CO., INC. Address:10930 DEERFIELD ROAD Box:City:CINCINNATI State:OH ZIP:45242-4110 Country:US Phone:513-891-2000 CAGE:27911

Composition/Information on Ingredients ===========

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Fraction by Wt: 99% Other REC Limits:5 MG/M3 WELDING FUME

LD50 LC50 Mixture: UNCLASSIFIED WELDING FUMES=5MG/M3 PEL Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES, GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. A CUTE EXPOSURE FROM SOME TOXIC GASES MAYCAUSE PULMONARY EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE CAN BE FATAL. Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE CONSIDERED POSSIBLE CARCINOGENS UNDER OSHA. RESPIRATORY CANCER FROM WELDING IS UNCONFIRMED. Effects of Overexposure: EXPOSURE TO WELDING FUMES MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. WATERY EYES, HEADACHE, BREA THING DIFFICULTY, FREQUENT COUGHING AND/OR CHEST PAINS MAY OCCUR FROM ACUTE EXPOSURE. TOXIC GASES CAN BE FATAL. Medical Cond Aggravated by Exposure: INDIVIDUALS WITH IMPAIRED PULMONARY FUNCTIONS OR ILLNESS MAY HAVE SYMPTOMS EXACERBATED BY FUME IRRITANTS.

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irst Aid:IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL FROM EXPOSURE AREA AND ADMINISTRATION OF FIRST AID. REMOVE FROM EXPOSURE AREA AND CALL FOR MEDICAL AID. ADMINISTER OXYGEN IF BREATHING IS D IFFICULT. IF NOT BREATHING, BEGIN ARTIFICIAL RESPIRATION. IF NO DETECTABLE PULSE, BEGIN EXTERNAL HEART MASSAGE. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

Flash Point:NONE Aut oignition Temp:Autoignition Temp Text:NONE Extinguishing Media:USE MEDIA APPROPRIATE FOR SURROUNDING FIRE. Unusual Fire/Explosion Hazard:NONE

Spill Release Procedures: CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID INHALATION AND SKIN EXPOSU RE.

================= Handling and Storage

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Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

Other Precautions: PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

======= Exposure Controls/

Personal Protection =========

Respiratory Protection:USE WELD FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE BELOW RECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS. Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO KEEP THE DUST, FUMES & GASES FROM THE WORKERS BREATHING ZONE Protective Gloves:WELDERS LEATHER GLOVES Eye Protecti on:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS Other Protective Equipment:FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PRO

CEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THEPRESENCE OF CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

HCC:N1 Vapor Pres:0 Evaporation Rate & amp; Reference:0 Solubility in Water:NEGLIGIBLE Appearance and Odor:0.094 INCHES DIAMETER BY 36 INCHES LONG STEEL WELDING ROD Percent Volatiles by Volume:0

Stability Indicator/Materials to Avoid:YES STRONG MINERAL ACIDS Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE.

Waste Disposal Methods: DISPOSE I/A/W FEDERAL, STATE & LOCAL REGULATIONS

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