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KESSLER STANLEY AND COMPANY INC. -- WELDING RODS -- 3439-00-166-9584

======== Product Identification ============

Product ID:WELDING RODS

MSDS Date:01/01/1987

FSC:3439

NIIN:00-166-9584

MSDS Number: BMPYQ === Responsible Party ===

Company Name: KESSLER STANLEY AND COMPANY INC.

Address:103 QUEENS SR

Box:340

City:KING OF PRUSSIA

State:PA

ZIP:19406-3518

Country:US

Info Phone Num:215-242-1100

Emergency Phone Num:

215-242-1100

CAGE:6P736

=== Contractor Identification ===

Company Name: KESSLER STANLEY AND COMPANY INC.

Address:103 QUEENS SR Box:City:KING OF PRUSSIA

State:PA

ZIP:19406-3518 Country:US

Phone:215-242-1100

CAGE:6P736

======= Composition/Information on Ingredients ========

Ingred Name: NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

Other REC Limits: NONE SPECIFIED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Ingred Name:IRON CAS:7439-89-6

RTECS #:NO4565500

Other REC Limits: NONE SPECI

FIED

OSHA PEL:5 MG/M3

ACGIH TLV:10 MG/M3 AS FE2O3

Ingred Name: CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000

Other REC Limits: NONE SPECIFIED

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9192

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: MOLYBDENUM

CAS:7439-98-7

RTECS #:QA4680000

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3; 9293

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #: OO9275000

Other REC Limits: NONE SPECIFIED

OSHA PEL:(C) 5 MG/M3 DUST

ACGIH TLV:5 M G/M3 DUST 9293

Ingred Name: SILICON

CAS:7440-21-3

RTECS #: VW0400000

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:NIOBIUM

CAS:7440-03-1

Other REC Limits: NONE SPECIFIED

OSHA PEL:5 MG/M3 ACGIH TLV:5 MG/M3

Ingred Name: COPPER (SARA III)

CAS:7440-50-8

RTECS #:GL5325000

Other REC Limits:NONE SPECIFIED OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: ALUMINUM (SARA III)

CAS:7429-90

-5

RTECS #:BD0330000

Other REC Limits: NONE SPECIFIED OSHA PEL:15MG/M3 DUST/5 FUME ACGIH TLV:10MG/M3 DUST; 9192

Ingred Name:TITANIUM, METAL

CAS:7440-32-6

RTECS #:XR1700000

Other REC Limits: NONE SPECIFIED

Ingred Name: VANADIUM (SARA III)

CAS:7440-62-2

RTECS #:YW1355000

Other REC Limits: NONE SPECIFIED OSHA PEL:C,0.5 MG V2O5/M3 RD ACGIH TLV:0.05 MG V205/M3;9293

Ingred Name: TUNGSTEN CAS:7440-33-7

RTECS #:YO7175000

Other REC Limits: NONE SPECIFIED

OSHA PEL:5 MG/M3/ 10 STEL ACGIH TLV:5 MG/M3/10 STEL; 9192

========== Hazards Identification ===============

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO

Health Hazards Acute and Chronic:ELECTRIC ARC-WELDING MAY CREATE ONE OR MORE OF THE FOLLOWING HEALTH HAZARDS: FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL.

Explanation of Carcinogenicity: THIS MATERIAL CONTAINS NICKEL AND **CHROMI**

UM.

Effects of Overexposure: SHORT-TERM OVEREXPOSURE TO WELDING FUMES MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, OR DRYNESS OR IRRITATION OF NOSE, THROAT, OR EYES, TIGHTNESS IN CHEST, FEVER AND ALLERGIC REACTIONS. LONG- TERM OVEREXPOSURE MAY LEAD TO SIDEROSISAND IS BELIEVED BY SOME INVESTIGATORS TO AFFECT PULMONARY FUNCTION.

Medical Cond Aggravated by Exposure: NONE SPECIFIED BY MANUFACTURER.

First

=========== Fire Fighting Measures =============
Extinguishing Media:AS APPROPRIATE FOR SURROUNDING FIRE. Fire Fighting Procedures:NONE SPECIFIED BY MANUFACTURER. Unusual Fire/Explosion Hazard:NONE SPECIFIED BY MANUFACTURER.
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Handling and Storage Precautions:NONE SPECIFIED BY MANUFACTU
RER. Other Precautions:USE EXHAUST SYSTEM TO CLEAR WELDING FUMES. SEE AMERICAN STANDARD Z49.1-1933, SAFETY IN WELDING AND CUTTING HANDBOOK, VOL. 1, CHAPTER 9, SAFE PRACTICES IN WELDING AND CUTTING FOR ADDITIONAL SAFETY INFO RMATION.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:USE RESPIRABLE FUME RESPIRATORY OR AIR SUPPLIED RESPIRATOR WHEN WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOSURE B ELOW THE RECOMMENDED EXPOSURE LIMIT.
Ventilation:USE ENOUGH VENTILATION, LOCAL EXHAUST AT THE ARC, OR BOTH, TO KEEP THE FUMES AND GAS FROM THE WORKER'S BREATHING ZONE. Protective Gloves:WELDER'S GLOVES
Eye Protection:HELMET OR FACE SHIELD WITH FILTER LENS Other Protective Equipment:BODY PROTECTION TO PREVENT INJURY FROM RADIATION.
Work Hygienic Practices:NONE SPECIFIED BY MANUFACTURER. Supplemental Safety and Health NONE
======== Physical/Chemical Properties ====================================
HCC:N1 Appearance and Odor:NONE SPECIFIED BY MANUFACTURER.
======== Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES NONE, UNLESS OTHERWISE SPECIFIED. Stability Condition to Avoid:NONE, UNLESS OTHERWISE SPECIFIED. Hazardous Decomposition Products:THE COMPOSITION AND QUALITY OF WELDING FUMES AND GASES ARE DEPENDENT UPON THE METAL BEING WELDED, ETC.
======== Disposal Considerations ============
Waste Disposa

Aid:REMOVE TO FRESH AIR, OBTAIN MEDICAL ATTENTION. EMPOLY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

I Methods:PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DISCARD ANY PRODUCT RESIDUE, DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS.

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