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Product ID:SOUDINOX 308-15, 308L-15, 309-15, 309L-15, MSDS Date:03/01/1988 FSC:3439 NIIN:00-967-2759 **MSDS Number: BMTPF** === Responsible Party === Company Name: HOBART BROTHERS CO Address:600 WEST MAIN STREET City:TROY State:OH ZIP:45373 Country:US Info Phone Num:513-332-4000 Emerg ency Phone Num:513-332-4000 CAGE:28835 === Contractor Identification === Company Name: HOBART BROTHERS CO Address:600 W MAIN ST HOBART SQUARE Box:City:TROY State:OH ZIP:45373 Country:US Phone:513-339-6000 CAGE:28835

Ingred Name:TITANIUM DIOXIDE CAS:13463-67-7 RTECS #:XR2275000 Other REC Limits:NONE SPECIFIED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:SILICA GEL CAS:112945-52-5 RTECS #:VV7310000 Other R EC Limits:NONE SPECIFIED OSHA PEL:6 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST

Ingred Name:CALCIUM FLUORIDE CAS:7789-75-5 RTECS #:EW1760000 Other REC Limits:NONE SPECIFIED OSHA PEL:2.5 MG/M3 AS F ACGIH TLV:2.5 MG/M3 AS F

Ingred Name:MICA - SILICATES (< 1% CRYSTALLINE SILICA) CAS:12001-26-2 RTECS #:VV8760000 Other REC Limits:NONE SPECIFIED OSHA PEL:20 MPPCF ACGIH TLV:3 MG/M3 RDUST; 9293

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Other REC Limits:NONE SPECIFIED OSHA PEL:5 MG/M3 ACGIH TLV:10 MG/ M3 AS FE2O3

Ingred Name:CHROMIUM (SARA III) CAS:7440-47-3 RTECS #:GB4200000 Other REC Limits:NONE SPECIFIED OSHA PEL:1 MG/M3 ACGIH TLV:0.5 MG/M3; 9192 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:SILICON CAS:7440-21-3 RTECS #:VW0400000 Other REC Limits:NONE SPECIFIED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:MANGANESE (SARA III) CAS:7439-96-5 RTECS #:OO9275000 Other REC Limits:NONE SPECIFIED OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:NICKEL

(SARA III) CAS:7440-02-0 RTECS #:QR5950000 Other REC Limits:NONE SPECIFIED OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3; 9192

Ingred Name:MOLYBDENUM CAS:7439-98-7 RTECS #:QA4680000 Other REC Limits:NONE SPECIFIED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3; 9293

LD50 LC50 Mixture:UNCLASSIFIED WELDING FUMES=5MG/M3 PEL Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Haz

ards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES, GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS METAL FUME FEVER, AND IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. ACUTE EXPOSURE FROM SOME TOXIC GASES MAY CAUSE PULMONARY EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE CAN BE FATAL.

Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE CONSIDERED POSSIBLE CARCINOGENS UNDER OSHA. RESPIRATORY CANCER FROM WELDING IS UNCONFIRMED.

Effects of

Overexposure: EXPOSURE TO WELDING FUMES MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. WATERY EYES, HEADACHE, BREA THING DIFFICULTY, FREQUENT COUGHING AND/OR CHEST PAINS MAY OCCUR FROM ACUTE EXPOSURE. TOXIC GASES CAN BE FATAL.

Medical Cond Aggravated by Exposure:SOME WORKERS MAY BE AFFECTED BY A PRE-EXISTING CONDITION OR OTHER OCCUPATIONAL ILLNESS BECAUSE OF THE WIDE VAR

IATION IN INDIVIDUAL SUSCEPTIBILITIES.

First Aid:IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL FROM EXPOSURE AREA AND ADMINISTRATION OF FIRST AID. REMOVE FROM EXPOSURE AREA AND CALL FOR MEDICAL AID. ADMINISTER OXYGEN IF BREATHING IS D IFFICULT. IF NOT BREATHING, BEGIN ARTIFICIAL RESPIRATION. IF NO DETECTABLE PULSE, BEGIN EXTERNAL HEART MASSAGE. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE

## AMERICAN RED CROSS.

Extinguishing Media:USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY CHEMICAL.

Fire Fighting Procedures:WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A FULL FACED SELF CONTAINED BREATHING APPARATUS.

Unusual Fire/Explosion Hazard:COMBUSTION OR HEAT OF FIRE MAY PRODUCE HAZARDOUS DECOMPOSITION PRODUCTS AND VAPORS.

Spill Release Procedu

res:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID INHALATION AND SKIN EXPOSU RE.

Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO HEAT WHEN HOT CUTTING OR WELDING. Other Precautions:PROVIDE PROTECTIVE

SCREENS TO SHIELD OTHERS. WHEN

ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

Respiratory Protection:USE WELD FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOS URE

BELOW RECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS. Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO KEEP THE DUST, FUMES & GASES FROM THE WORKERS BREATHING ZONE

Protective Gloves:WELDERS LEATHER GLOVES

Eye Protection: OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment: FLAME RETARDANT CLOTHING WHEN CUTTING,

GRINDING OR WELDING. DO NOT EXPOSE SKIN TO HEAT WHEN HOT CUTTING OR WELDING.

Work Hygienic Practices:WASH THOROUGHLY BEF

ORE EATING OR SMOKING. LAUNDER CONTAMINATIED CLOTHING BEFORE REUSE. Supplemental Safety and Health WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THEPRESENCE OF CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES. ==== HCC:N1 Stability Indicator/Materials to Avoid:YES STRONG OXIDIZING AGENTS Stability Condition to Avoid: HIGH HEAT, OPEN FLAMES AND OTHER SOURCES **OF IGNITION** Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE. Waste Disposal Methods: DISPOSE IN ACC **ORDANCE WITH FEDERAL, STATE &** 

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LOCAL REGULATIONS.