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Product ID:BARE ROD OR WIRE 5356 MSDS Date:06/01/1990 FSC:3439 NIIN:01-200-8136 MSDS Number: BPCDB === Responsible Party === Company Name: HARRIS J W CO INC Address:10930 DEERFIELD RD. City:CINCINNATI State:OH ZIP:45242-4110 Country:US Info Phone Num:513-891-2000 Emergency Phone Num:800-424-9300 CAGE:J O820 === Contractor Identification === Company Name: J. W. HARRIS CO., INC Address:10930 DEERFIELD RD Box:City:CINCINNATI State:OH ZIP:45242-4110 Country:US Phone:513-891-2000 CAGE: JO820 Company Name: J. W. HARRIS CO., INC. Address:10930 DEERFIELD ROAD Box:City:CINCINNATI State:OH ZIP:45242-4110 Country:US Phone:513-891-2000 CAGE:27911

Ingred Name:SILICON CAS:7440-21-3 RTECS #:VW0400000 Fraction by Wt: 0.25% Other REC Limits:NO NE RECOMMENDED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO7400000 Fraction by Wt: 0.40% Other REC Limits:NONE RECOMMENDED OSHA PEL:10 MG/M3 (FE) ACGIH TLV:5 MG/M3(FE),B2; 9293

Ingred Name:COPPER (SARA III) CAS:7440-50-8 RTECS #:GL5325000 Fraction by Wt: 0.10% Other REC Limits:NONE RECOMMENDED OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9293 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:MANGANESE (SARA III) CAS:7439-96-5

RTECS #:009275000 Fraction by Wt: .05-.20% Other REC Limits:NONE RECOMMENDED OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:MAGNESIUM CAS:7439-95-4 RTECS #:OM3850000 Fraction by Wt: 4.5-5.5% Other REC Limits:NONE RECOMMENDED OSHA PEL:10MG/M3 RESPIRABLE ACGIH TLV:10 MG/M3; FUME; 9293

Ingred Name:CHROMIUM (SARA III) CAS:7440-47-3 RTECS #:GB4200000 Fraction by Wt: .05-.20% Other REC Limits:NONE RECOMMENDED OSHA PEL:1 MG/M3 ACGIH TLV:0.5 MG/M3; 9293 EPA Rpt Qty:1 LB DOT Rpt Qt y:1 LB

Ingred Name:ZINC OXIDE (DUST) (SARA III) CAS:1314-13-2 RTECS #:ZG8600000 Fraction by Wt: 0.10% Other REC Limits:NONE RECOMMENDED OSHA PEL:15MG/M3 TDUST/5 FUME ACGIH TLV:10MG/M3 TDUST; 9293

Ingred Name:TITANIUM CAS:7440-32-6 RTECS #:XR2275000 Fraction by Wt: .06-.20% Other REC Limits:NONE RECOMMENDED OSHA PEL:10 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:ALUMINUM (SARA III) CAS:7429-90-5 RTECS #:BD0330000 Fraction by Wt: REM. Other REC Limits:NONE RECOMMENDED OSHA PEL:15MG/ M3 DUST/5 FUME ACGIH TLV:10MG/M3 DUST; 9293

LD50 LC50 Mixture:UNCLASSIFIED WELDING FUMES=5MG/M3 PEL Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO Health Hazards Acute and Chronic:CHROMIUM: MAY CAUSE LUNG CHANGES. IT SHOULD BE CONSIDERED A POSSIBLE CARCINOGEN. COPPER FUME MAY CAUSE METAL FUME FEVER WHICH INCLUDE FEVER, BODY ACHE, CHILLS. IRON: MAY C

AUSE X-RAY CHANGES OF THE LUN GS. MANGANESE: MAY CAUSE METAL FUME FEVER, AFFECT THE NERVOUS SYSTEM & RESPIRATORY SYSTEM DISEASE. Explanation of Carcinogenicity:CHROMIUM ALLOYS, AND CHROMIUM HAVE BEEN

IDENTIFIED BY IARC AND/OR NTP AS POTENTIAL CANCER CAUSING AGENTS. Effects of Overexposure:EXPOSURE TO WELDING FUMES MAY CAUSE METAL FUME FEVER WITH SYMPTOMS OF CHILLS, FEVER, NAUSEA, COUGH, DRY THROAT, WEAKNESS, MUSCLE ACHES, AND A SWEET OR METALLIC TASTE IN THE MOUTH. PROLONGED OR REPEATE D EXPOSURE MAY CAUSE DIFFICULTY IN WALKING, WEAKNESS OR CRAMPS IN THE LEGS, HOARSENESS, MEMORY LOSS, SKIN SENSITIZATION.

Medical Cond Aggravated by Exposure:INDIVIDUALS WITH IMPAIRED PULMONARY FUNCTIONS OR ILLNESS MAY HAVE SYMPTOMS EXACERBATED BY FUME IRRITANTS.

First Aid:INHALATION: REMOVE TO FRESH AIR. CONSULT A PHYSICIAN. EYE: FLUSH IMMEDIATELY WITH LARGE AMOUNTS OF WATER FOR 15 MINUTES. GET MEDICAL ATTENTION. SKIN: WASH WITH SOAP AND WATER. INGESTION: WHILE INGESTI ON OF LARGE ENOUGH QUANTITIES TO CAUSE HEALTH EFFECTS IS UNLIKELY, CONSULT A PHYSICIAN IF IT OCCURS.

Flash Point:NON-FLAMMABLE

Extinguishing Media:USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY CHEMICAL AS NEEDED FOR SURROUNDING FIRE. THIS PRODUCT IS NON-FLAMMABLE.

Fire Fighting Procedures: WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A

FULL FACED SELF CONTAINED BREATHING APPARATUS. COOL FIRE EXPOSED CONTAINERS WITH WATER SPRAY.

Unusual Fire/Explosion Hazard:COMBUSTION OR HEAT OF FIRE MAY PRODUCE HAZARDOUS DECOMPOSITION PRODUCTS AND VAPORS.

Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID

INHALATION AND SKIN EXPOSU RE.

Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

Other Precautions: PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS LISTED. NE W COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

Respiratory Protection:WEAR NIOSH APPROVED RESPIRATORS FOR PROTECTION AGAINST AIRBORNE DUST OR FUMES. RESPIRATORS SHOULD BE USED IN ACCORDANCE WITH 29CFR 1910.134.

Ventilation: USE LOCAL AND GENERAL VENTILATION TO KEEP AIRBORNE CONCENTRATIONS OF DUST OR FUMES BELOW THE TLV DURING USE.

Protective Gloves:WELDERS LEATHER GLOVES

Eye Protection: OSHA APPROVED GOGGLES/FACE SHIEL

D W/LENS

Other Protective Equipment: BARRIER CREAMS MAY BE NECESSARY TO PREVENT SKIN SENSITIZATION AND DERMATITIS.

Work Hygienic Practices: WASH THOROUGHLY BEFORE EATING OR SMOKING. LAUNDER CONTAMINATIED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING

FACTORS ARE THEPRESENCE OF

CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

HCC:N1 Solubility in Water:NONE STATED Appearance and Odor:SOLID WIRE OR ROD

Stability Indicator/Materials to Avoid:YES
STRONG OXIDIZING AGENTS
Stability Condition to Avoid:HIGH HEAT, OPEN FLAMES AND OTHER SOURCES
OF IGNITION
Hazardous Decomposition Products:
WELDING AND BRAZING FUMES MAY INCLUDE
OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE.

Waste Disposal Methods: RECYCLE OR DISPOSE IN ACCORDANCE WITH FEDERAL, STATE & LOCAL REGULATIONS.

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