

ARCOS ALLOYS DIV OF HOSKINS MFG. CO. -- WELDING ELECTRODES, 310 -- 3439-00-878-2145

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Product Identification
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Product ID:WELDING ELECTRODES, 310

MSDS Date:11/25/1985

FSC:3439

NIIN:00-878-2145

MSDS Number: BQGPS

=== Responsible Party ===

Company Name:ARCOS ALLOYS DIV OF HOSKINS MFG. CO.

Box:308

City:MT.CARMEL

State:PA

ZIP:17851

Country:US

Info Phone Num:717-339-5200

Emergency Phone Num:71

7-339-5200

CAGE:03805

=== Contractor Identification ===

Company Name:ARCOS ALLOYS DIV OF HOSKINS MFG CO

Address:#1 ARCOS DRIVE

Box:308

City:MTCARMEL

State:PA

ZIP:17851

Country:US

Phone:717-339-5200, CHEMTREC 800-424-9300

CAGE:03805

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Composition/Information on Ingredients
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Ingred Name:NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

Other REC Limits:NONE SPECIFIED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Ingred Name:MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:OO9275

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Other REC Limits:NONE SPECIFIED

OSHA PEL:(C) 5 MG/M3 DUST

ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000

Other REC Limits:NONE SPECIFIED

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9192

EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name:IRON

CAS:7439-89-6

RTECS #:NO4565500

Other REC Limits:NONE SPECIFIED

OSHA PEL:10 MG/M3 IRON OXIDE

ACGIH TLV:10 MG/M3 IRON OXIDE

===== Hazards Identification =====

LD50 LC50 Mixture:UNCLAS

SIFIED WELDING FUMES=5MG/M3 PEL

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES, GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. A CUTE EXPOSURE FROM SOME TOXIC GASES MAYCAUSE PULMONARY EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE CAN

BE FATAL.

Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE LISTED BY NTP AND IARC.

Effects of Overexposure:EXPOSURE TO WELDING FUMES MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE NOTED. WATERY EYES, HEADACHE, BREA THING DIFFICULTY, FREQUENT COUGHING AND/OR CHEST PAINS MAY OCCUR FROM ACUTE EXPOSURE. TOXIC GASES CAN BE FATAL.

Medical Cond Aggravated by Exposure:SOME WORKERS

MAY BE AFFECTED BY A
PRE- EXISTING CONDITION OR OTHER OCCUPATIONAL ILLNESS BECAUSE OF
THE WIDE VARIATION IN INDIVIDUAL SUSCEPTIBILITIES.

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First Aid Measures
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First Aid:IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL
FROM EXPOSURE AREA AND ADMINISTRATION OF FIRST AID. REMOVE FROM
EXPOSURE AREA AND CALL FOR MEDICAL AID. ADMINISTER OXYGEN IF
BREATHING IS DIFFICULT. IF NOT BREATHING, BEGIN ARTIFICIAL
RESPIRATION.
IF NO DETECTABLE PULSE, BEGIN EXTERNAL HEART MASSAGE.
EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

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Fire Fighting Measures
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Flash Point:NONFLAMMABLE
Lower Limits:NOT GIVEN
Upper Limits:NOT GIVEN
Extinguishing Media:USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY
CHEMICAL.
Fire Fighting Procedures:WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A
FULL FACED SELF CONTAINED BREATHING APPARATUS. EVACUATE AREA. COOL
FIRE EXPOSED CONTAINERS WITH WATER SPRAY.
Unusual Fire/Explosion Hazard:COMBUSTION OR HEAT OF FIRE MAY PRODUCE
HAZARDOUS DECOMPOSITION PRODUCTS AND VAPORS.

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Accidental Release Measures
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Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES
AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN
FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID
INHALATION AND SKIN EXPOSURE.

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Handling and
Storage
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Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT
CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO
RADIATION WHEN HOT CUTTING OR WELDING.
Other Precautions:PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN
ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION
PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS
LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

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Exposure
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Controls/Personal Protection =====

Respiratory Protection:USE WELD FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE BELOW RECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS.

Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO KEEP THE DUST, FUMES & GASES FROM THE WORKERS BREATHING ZONE

Protective Gloves:WELDERS LEATHER GLOVES

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e Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment:FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

Work Hygienic Practices:WASH THOROUGHLY BEFORE EATING OR SMOKING. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDE

D, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THE PRESENCE OF CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

===== Physical/Chemical Properties =====

HCC:N1

Boiling Pt:B.P. Text:NOT GIVEN

Melt/Freeze Pt:M.P/F.P Text:NOT GIVEN

Vapor Pres:NOT GIVEN

Vapor Density:NOT GIVEN

Spec Gravity:NOT GIVEN

Evaporation Rate & Reference:NIL

Solubility in Water:NIL

Appearance and Odor:SOLID WIRE WITH A FLUX COATING

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

STRONG ACIDS AND BASES

Stability Condition to Avoid:NONE

Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE.

===== Disposal Considerations =====

Waste Disposal Methods:PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DIS

CARD ANY PRODUCT, RESIDUE, DISPOSAL CONTAINER OR
LINER IN ACCORDANCE WITH ALL FEDERAL, STATE AND LOCAL REGULATIONS.

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