

EUTECTIC CORP -- EUTECTRODE 680 -- 3439-00-902-4208

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===== Product Identification =====

Product ID:EUTECTRODE 680  
MSDS Date:05/01/1986  
FSC:3439  
NIIN:00-902-4208  
MSDS Number: BQGPX  
=== Responsible Party ===  
Company Name:EUTECTIC CORP  
Address:40-40 172ND STREET  
City:FLUSHING  
State:NY  
ZIP:11358-9981  
Country:US  
Info Phone Num:718-358-4000 FAX: 718-445-1784  
Emergency Phone Num:718-358-4000  
CAGE:72271

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== Contractor Identification ==  
Company Name:EUTECTIC CORP  
Address:9625-J SOUTHERN PINE BLVD  
Box:City:CHARLOTTE  
State:NC  
ZIP:28273  
Country:US  
Phone:704-527-9800/ 800-221-1433  
CAGE:72271

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===== Composition/Information on Ingredients =====

Ingred Name:IRON  
CAS:7439-89-6  
RTECS #:NO4565500  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:5 MG/M3  
ACGIH TLV:10 MG/M3 AS FE2O3

Ingred Name:CHROMIUM (SARA III)  
CAS:7440-47-3  
RTECS #:GB4200000  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:1 MG/

M3  
ACGIH TLV:0.5 MG/M3; 9293  
EPA Rpt Qty:1 LB  
DOT Rpt Qty:1 LB

Ingred Name:NICKEL (SARA III)  
CAS:7440-02-0  
RTECS #:QR5950000  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:1 MG/M3  
ACGIH TLV:1 MG/M3; 9293

Ingred Name:SODIUM SILICATE  
CAS:1344-09-8  
Other REC Limits:NONE RECOMMENDED

Ingred Name:CALCIUM CARBONATE (MARBLE) (LIMESTONE)  
CAS:1317-65-3  
RTECS #:EV9580000  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:15 MG/M3 TDUST  
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:TITANIUM DIOXIDE  
CAS:13463-67-7  
RTECS #:XR2275000  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:15 MG/M3 TDUST  
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:POTASSIUM ALUMINUM SILICATE (FELDSPAR)  
CAS:68476-25-5  
Other REC Limits:NONE RECOMMENDED  
ACGIH TLV:2 MG/M3

Ingred Name:POTASSIUM HYDROXIDE (SARA III)  
CAS:1310-58-3  
RTECS #:TT2100000  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:C, 2 MG/M3  
ACGIH TLV:C 2 MG/M3; 9293  
EPA Rpt Qty:1000 LBS  
DOT Rpt Qty:1000 LBS

Ingred Name:MANGANESE (SARA III)  
CAS:7439-96-5  
RTECS #:OO9275000  
Other REC L

imits:NONE RECOMMENDED  
OSHA PEL:(C) 5 MG/M3 DUST  
ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:POTASSIUM TITANATE  
CAS:12030-97-6  
Other REC Limits:NONE RECOMMENDED

Ingred Name:FLUORSPAR (CALCIUM FLUORIDE)  
CAS:14542-23-5  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:2.5 MG/M3 AS F  
ACGIH TLV:2.5 MG/M3 AS F

Ingred Name:FERRO CHROMIUM  
CAS:11114-46-8  
Other REC Limits:NONE RECOMMENDED

===== Hazards Identification =====

LD50 LC50 Mixture:UNCLASSIFIED WELDING FUMES=5MG/M3 PEL

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO  
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:CHROMIUM: MAY CAUSE LUNG CHANGES.  
IRON: MAY CAUSE X-RAY CHANGES OF THE LUNGS. MANGANESE: MAY CAUSE  
METAL FUME FEVER, AFFECT THE NERVOUS SYSTEM & RESPIRATORY SYSTEM  
DISEASE. NICKEL: MAY CAUSE RESPIRATORY DISEASE & ALLERGIC SKIN  
RASH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN  
KILL.

Explanation of Carcinogenicity:NI  
CKEL, COBALT-CHROMIUM ALLOYS, AND  
CHROMIUM HAVE BEEN IDENTIFIED BY IARC AND/OR NTP AS POTENTIAL  
CANCER CAUSING AGENTS.

Effects of Overexposure:EXPOSURE TO WELDING FUMES MAY CAUSE METAL FUME  
FEVER WITH SYMPTOMS OF CHILLS, FEVER, NAUSEA, COUGH, DRY THROAT,  
WEAKNESS, MUSCLE ACHES, AND A SWEET OR METALLIC TASTE IN THE MOUTH.  
PROLONGED OR REPEATED EXPOSURE MAY CAUSE DIFFICULTY IN WALKING,  
WEAKNESS OR CRAMPS IN THE LEGS, HOARSENESS, MEMORY LOSS, SKIN  
SENSITIZATION.

Medical

Cond Aggravated by Exposure:PRE-EXISTING CHRONIC SKIN, EYE OR RESPIRATORY DISORDERS MAY BE AGGRAVATED IF INDIVIDUALS ARE REPEATEDLY OVEREXPOSED TO FUMES AND DUST.

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===== First Aid Measures =====

First Aid:INHALATION: REMOVE TO FRESH AIR. CONSULT A PHYSICIAN. EYE: FLUSH IMMEDIATELY WITH LARGE AMOUNTS OF WATER FOR 15 MINUTES. GET MEDICAL ATTENTION. SKIN: WASH WITH SOAP AND WATER. INGESTION: WHILE INGESTION OF LARGE ENOUGH QUANTITIES TO CAUSE HEALTH EFFECTS IS UNLIKELY, CONSULT A PHYSICIAN IF IT OCCURS.

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===== Fire Fighting Measures =====

Flash Point:NONFLAMMABLE  
Lower Limits:NOT GIVEN  
Upper Limits:NOT GIVEN  
Extinguishing Media:NONFLAMMABLE. USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY CHEMICAL AS APPROPRIATE FOR SURROUNDING FIRE.  
Fire Fighting Procedures:WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A FULL FACED SELF CONTAINED BREATHING APPARATUS. COOL FIRE EXPOSED CONTAINERS WITH WATER SPRAY.  
Unusual Fire/Explosion Hazard:COMBUSTION OR HEAT OF FIRE MAY PRODUCE HAZARDOUS DECOMPOSITION PRODUCTS AND VAPORS.

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===== Accidental Release Measures =====

Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID INHALATION AND SKIN EXPOSURE.

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===== Handling and Storage =====

Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.  
Other Precautions:PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

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===== Exposure Controls/Personal P

rotection =====

Respiratory Protection:WEAR NIOSH APPROVED RESPIRATORS FOR PROTECTION AGAINST AIRBORNE DUST OR FUMES. RESPIRATORS SHOULD BE USED IN ACCORDANCE WITH 29CFR 1910.134.

Ventilation:USE LOCAL AND GENERAL VENTILATION TO KEEP AIRBORNE CONCENTRATIONS OF DUST OR FUMES BELOW THE TLV DURING USE.

Protective Gloves:WELDERS LEATHER GLOVES

Eye Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment:BARRIER CREAMS MAY BE NECESSARY TO PREVENT SKIN S

ENSITIZATION AND DERMATITIS.

Work Hygienic Practices:WASH THOROUGHLY BEFORE EATING OR SMOKING. LAUNDER CONTAMINATIED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THEPRESENCE OF CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

===== Physical/Chemical Properties =====

HCC:N1

Boiling Pt:B.P. Text:SOLID

Melt/Freeze Pt:M.P/F.P Text:NOT GIVEN

Vapor Pres:NOT GIVEN

Vapor Density:NOT GIVEN

Spec Gravity:NOT GIVEN

Evaporation Rate & Reference:NIL

Solubility in Water:NEGLIGIBLE

Appearance and Odor:SOLID WIRE

Percent Volatiles by Volume:NIL

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

STRONG OXIDIZING AGENTS

Stability Cond

ition to Avoid:HIGH HEAT, OPEN FLAMES AND OTHER SOURCES  
OF IGNITION

Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY  
INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX  
METALLICS, AND OZONE.

===== Disposal Considerations =====

Waste Disposal Methods:RECYCLE OR DISPOSE IN ACCORDANCE WITH FEDERAL,  
STATE & LOCAL REGULATIONS.

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