

RALRUBE INC. -- FA1076 MMM-A-1617 TYPE III -- 8040-00-152-0063

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Product Identification
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Product ID:FA1076 MMM-A-1617 TYPE III

MSDS Date:05/01/2000

FSC:8040

NIIN:00-152-0063

Status Code:A

MSDS Number: CKLLS

=== Responsible Party ===

Company Name:RALRUBE INC.

Address:36977 FOX GLEN

City:FARMINGTON HILLS

State:MI

ZIP:48331

Country:US

Info Phone Num:810-661-0260

Emergency Phone Num:800-424-9300

Chemtrec Ind/Phone:(800)424-9300

CAGE:6X798

=== Contractor Identification ===

Company Name:CLIFTON ADHESIVE INC

Address:BURGESS PL

Box:City:WAYNE

State:NJ

ZIP:07470

Country:US

Phone:201-694-0845; 973-694-0845

Contract Num:IC-GS-10F-J0010

CAGE:79833

Company Name:RALRUBE INC.

Address:36977 FOX GLEN

Box:City:FARMINGTON HILLS

State:MI

ZIP:48331

Country:US

Phone:248-661-0260, FAX 248-661-3941

CAGE:6X798

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Composition/Information on Ingredients
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Ingred Name:ETHYL METH

YL KETONE
CAS:78-93-3
RTECS #:EL6475000
= Wt:65.
OSHA PEL:590 MG/M3;200 PPM
ACGIH TLV:590 MG/M3;200 PPM
ACGIH STEL:885 MG/M3;300 PPM
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:TETRAHYDROFURAN
CAS:109-99-9
RTECS #:LU5950000
= Wt:4.
OSHA PEL:590 MG/M3;200 PPM
ACGIH TLV:590 MG/M3;200 PPM
ACGIH STEL:737 MG/M3;250 PPM
EPA Rpt Qty:1000 LBS
DOT Rpt Qty:1000 LBS

Ingred Name:METHYL ISO-BUTYL KETONE
CAS:108-10-1
RTECS #:SA9275000
= Wt:4.
OSHA PEL:410 MG/M3;100 PPM
ACGIH TLV:205 MG/M3;50 PPM
A
CGIH STEL:307 MG/M3;75 PPM
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:NITRILE RUBBER (BUTADIENE-ACRYLONITRILE POLYMER)
CAS:9003-18-3

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Health Hazards Acute and Chronic:TARGET ORGANS: MEK, BASED ON ANIMAL
DATA, MAY CAUSE LIVER ABNORMALITIES, KIDNEY, LUNG & BRAIN DAMAGE.
TERATOGEN, THF-MAY CAUSE LIVER OR KIDNEY ABNORMALITIES. MIBK-MAY
CAUSE LIVER ABN

ORMALITIES, LUNG O R BRAIN DAMAGE, BASED ON ANIMAL DATA. ACUTE: NAUSEA AND/OR NARCOSIS. CHRONIC: MAY CAUSE LIVER AND KIDNEY DAMAGE. CAN DAMAGE NERVOUS SYSTEM. WEAKNESS IN HANDS AND FEET MAY OCCUR. MINOR EMBRYOTOXIC/FETO TOXIC EFFECTS HAVE BEEN OBSERVED IN LABORTORY RATS EXPOSED TO MEK BY INHALATION AT LEVELS GREATER THEN 1000 PPM (5 TIMES THE OSHA-PEL) FOR MOST OF THE GESTATION PERIOD.

Explanation of Carcinogenicity:NO.

Effects of Overexposure:IRRITATION TO EYES AND SKIN.

CAN ALSO CAUSE

SKIN DRYNESS. LIQUID INGESTION MAY RESULT IN VOMITING. CAN SEVERELY BURN EYES. MAY CAUSE VOMITING AND DIARRHEA.

Medical Cond Aggravated by Exposure:RESPIRATORY AILMENTS, MAY CAUSE INJURY TO LIVER AND KIDNEYS WHEN INGESTED OR INHALED AT HIGH CONCENTRATIONS.

===== First Aid Measures =====

First Aid:IN EMERGENCY SITUATIONS NOTIFY PHYSICIAN IMMEDIATELY. SKIN: WASH WITH SOAP AND WATER. GET MEDICAL ATTENTION. EYES: FLUSH

ABUNDANTLY WITH CLEAN WATER AND REFER TO PHYSICIAN. INGESTION: DO NOT INDUCE V OMITING. REFER TO PHYSICIAN. EXCESSIVE INHALATION: REMOVE PATIENT TO FRESH AIR OR GIVE OXYGEN. USE CPR IF PATIENT IS NOT BREATHING. REFER TO PHYSICIAN.

===== Fire Fighting Measures =====

Flash Point Method:OC

Flash Point:=-15.4C, 4.F

Autoignition Temp:=-321.1C, 610.F

Lower Limits:1.4

Upper Limits:11.8

Extinguishing Media:CO2, FOAM, DRY CHEMICAL

Fire Fighting Procedures:NI

OSH/MSHA-APPROVED SELF-CONTAINED BREATHING

APPARATUS SHOULD BE WORN. USE WATER SPRAY TO COOL FIRE EXPOSED STRUCTRUES AND DISPERSE VAPOR CLOUD IF FIRE IS NOT PRESENT.

Unusual Fire/Explosion Hazard:VAPOR IS HEAVIER THAN AIR AND MAY TRAVEL CONSIDERABLE DISTANCE TO SOURCE OF IGNITION AND FLASHBACK.

===== Accidental Release Measures =====

Spill Release Procedures:ABSORB SPILL IN SAND, EARTH, VERMICULITE, OIL-DRI OR SOL-SPEED-DRI. SHOVEL ABSORBED MATERIAL

INTO STEEL
CONTAINER AND COVER.

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Handling and Storage
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Handling and Storage Precautions:STORE IN APPROVED SOLVENT STORAGE AREA. KEEP TIGHTLY CLOSED. KEEP AWAY FROM HEAT, OPEN FLAMES, SPARKS, HOT SURFACES AND OXIDIZING AGENTS.

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Exposure Controls/Personal Protection
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Respiratory Protection:USE NIOSH-APPROVED ATMOSHERE SUPPLYING OR AIR PURIFYING RESPIRATOR FOR ORGANIC VAPORS AS REQUIRED TO MAINTAIN EXPO

SURE LEVELS BELOW RECOMMENDED LIMITS.

Ventilation:LOCAL EXHAUST: REMOVE VAPORS DURING PROCESSING. MECHANICAL EXHAUST: EXPLOSION-PROOF EQUIPMENT. SPECIAL: REDUCE VAPOR CONCENTRATIONS BELOW SPECIFIED LIMITS.

Protective Gloves:PVA GLOVES.

Eye Protection:SAFETY GLASSES.

Other Protective Equipment:PROTECTIVE CLOTHING AS REQUIRED TO PREVENT SKIN CONTACT.

Work Hygienic Practices:KEEP AREA CLEAN. CLEAN UP SPILLS IMMEDIATELY. PRACTICE GOOD PERSONAL HYGIENE.

Supplemental Safety and Health

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Physical/Chemical Properties
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HCC:F2

Boiling Pt:=65.C, 149.F

Vapor Pres:71.3 @ 20C OR 68F

Vapor Density:2.55

Spec Gravity:0.867

VOC Pounds/Gallon:648

VOC Grams/Liter:5.43

Appearance and Odor:LIGHT AMBER, SWEET PUNGENT ODOR.

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Stability and Reactivity Data
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Stability Indicator/Materials to Avoid:YES

Stability Condition to Avoid:AVOID HEAT, OPEN FLAMES, SPARKS, HOT SURFACES, AND OXIDIZING AGENTS.

Hazardous Decomposit

ion Products:OXIDES OF CARBON, NITROGEN ZINC,
SULFUR, HYDROGEN CHLORIDE.

Conditions to Avoid Polymerization:WILL NOT OCCUR.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH FEDERAL, STATE,
AND LOCAL CHEMICAL AND SOLVENT WASTE DISPOSAL REGULATIONS.

===== MSDS Transport Information =====

Transport Information:PSN: ADHESIVE,3, UN1133, II. LTD QTY

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